

## 4 Flute - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

### Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
5/8	.6250	3/4	3	—	5/8	<a href="#">REX4157</a>	—
5/8	.6250	3/4	3	.030	5/8	<a href="#">REX4158</a>	—
5/8	.6250	3/4	3	.060	5/8	<a href="#">REX4159</a>	—
5/8	.6250	1-3/8	3-1/2	—	5/8	<a href="#">REX4160</a>	<a href="#">REX4161</a>
5/8	.6250	1-3/8	3-1/2	.030	5/8	<a href="#">REX4162</a>	<a href="#">REX4163</a>
5/8	.6250	1-3/8	3-1/2	.060	5/8	<a href="#">REX4164</a>	—
5/8	.6250	2-1/8	4	—	5/8	<a href="#">REX4168</a>	<a href="#">REX4169</a>
5/8	.6250	2-1/8	4	.030	5/8	<a href="#">REX4170</a>	<a href="#">REX4171</a>
5/8	.6250	2-1/8	4	.060	5/8	<a href="#">REX4172</a>	—
5/8	.6250	2-1/8	4	.090	5/8	<a href="#">REX4174</a>	—
5/8	.6250	2-1/8	4	.120	5/8	<a href="#">REX4175</a>	—
5/8	.6250	2-5/8	5	—	5/8	<a href="#">REX4176</a>	—
5/8	.6250	2-5/8	5	.030	5/8	<a href="#">REX4178</a>	—
5/8	.6250	2-5/8	5	.060	5/8	<a href="#">REX4180</a>	—
5/8	.6250	3-1/4	6	—	5/8	<a href="#">REX4182</a>	—
3/4	.7500	1	3	—	3/4	<a href="#">REX4188</a>	—
3/4	.7500	1	3	.030	3/4	<a href="#">REX4189</a>	—
3/4	.7500	1	3	.060	3/4	<a href="#">REX4190</a>	—
3/4	.7500	1-5/8	4	—	3/4	<a href="#">REX4191</a>	<a href="#">REX4192</a>
3/4	.7500	1-5/8	4	.030	3/4	<a href="#">REX4193</a>	<a href="#">REX4194</a>
3/4	.7500	1-5/8	4	.060	3/4	<a href="#">REX4195</a>	—
3/4	.7500	1-5/8	4	.090	3/4	<a href="#">REX4197</a>	—
3/4	.7500	1-5/8	4	.120	3/4	<a href="#">REX4198</a>	—
3/4	.7500	2-3/8	5	—	3/4	<a href="#">REX4200</a>	<a href="#">REX4201</a>
3/4	.7500	2-3/8	5	.030	3/4	<a href="#">REX4202</a>	<a href="#">REX4203</a>
3/4	.7500	2-3/8	5	.060	3/4	<a href="#">REX4204</a>	—
3/4	.7500	2-3/8	5	.090	3/4	<a href="#">REX4206</a>	—
3/4	.7500	2-3/8	5	.120	3/4	<a href="#">REX4207</a>	—
3/4	.7500	3-1/4	6	—	3/4	<a href="#">REX4209</a>	—
3/4	.7500	3-1/4	6	.030	3/4	<a href="#">REX4211</a>	—
3/4	.7500	3-1/4	6	.060	3/4	<a href="#">REX4213</a>	—
3/4	.7500	4-1/8	7	—	3/4	<a href="#">REX4215</a>	—
3/4	.7500	4-1/8	7	.030	3/4	<a href="#">REX4217</a>	—
3/4	.7500	4-1/8	7	.060	3/4	<a href="#">REX4219</a>	—
1	1.0000	1-3/4	4	—	1	<a href="#">REX4221</a>	<a href="#">REX4222</a>
1	1.0000	1-3/4	4	.030	1	<a href="#">REX4223</a>	<a href="#">REX4224</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds pages 194 & 195.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For detailed tolerance information, see page 200.